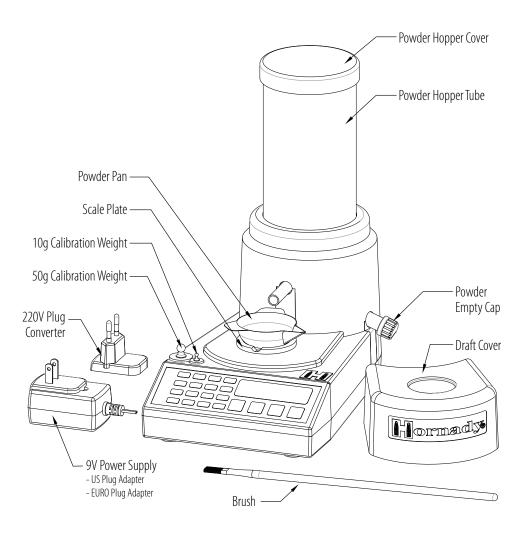




## LOCK-N-LOAD® AUTO CHARGE™ Parts list



# LOCK-N-LOAD® AUTO CHARGE™

The Hornady Lock-N-Load<sup>®</sup> Auto Charge<sup>™</sup> is an extremely useful tool for the beginning or serious reloader. It is great for a hand loader wanting to quickly dispense the same precise charge again and again, or to vary charges with a given powder for accuracy or velocity testing. This unit is quick to setup, easy to use, and extremely accurate to +/-0.1 grains. Highlights include a 1000 grain scale capacity, quick setup and calibration, 3 speed settings to accommodate different powder types, a large and easy to read backlight display, manual or an extremely useful automatic dispense option, trickle function, and over charge protection.

#### A. IMPORTANT SAFETY FUNCTIONS

#### WARNING - Before operating the unit please carefully read and understand this document.

- 1) **NEVER** use with black powder for smokeless powder only.
- 2) Do not store powder in the clear powder tube for extended periods. It can absorb moisture from the air, or eventually attack the plastic.
- 3) Internal components are very sensitive. Do not shake, drop, or overload unit. Handle unit with care, treating it as the sensitive instrument it is.
- 4) If spilled powder gets inside unit, do not operate. Contact Hornady Customer Service: 1-800-338-3220

### **B. TIPS TO IMPROVE PERFORMANCE**

- 1) Fluctuation in temperature, even a couple of degrees, can cause scale readings to vary. While the scale can be used right away, optimal performance will occur after unit has warmed up for 5-15 minutes.
- 2) Always place the scale on a flat, level, and stable surface when in operation.
- Electrical interference can cause scale readings to vary. Keep other electronic devices (power strips, florescent lights, motors, radios, phones, etc) away from scale when in operation.
- 4) Do not let a fan, AC, heater, or open window blow on scale.
- 5) Use of the clear cover over the powder pan will improve accuracy, and lessen the effects of outside variables.

#### WARRANTY

The Hornady Lock-N-Load<sup>®</sup> Auto Charge<sup>m</sup> is a highly sensitive instrument, which must be repaired and serviced by a factory qualified technician to maintain the warranty.

Hornady Manufacturing warrants to you that for one year from the date of purchase, your Lock-N-Load<sup>®</sup> Auto Charge<sup>™</sup> will be free from defects in material and workmanship. This warranty does not cover damage caused by normal wear, accidents, abuse, or failure to provide proper care and maintenance. Please contact Hornady Manufacturing at 1-800-338-3220 for service or warranty information.

The warranty is void if the seal on bottom of unit has been tampered with.

# C. QUICK START

- 1) Verify unit is properly assembled with the scale plate, powder pan, and the clear powder tube in place.
- 2) Turn unit on by plugging in and pressing **ON/OFF** button. For best performance, allow to stabilize for 5-15 minutes before use.
- 3) Calibration is recommended before each use (see Section E).
- 4) Ensure the powder pan is on the scale, and that the actual weight reading (right side of display) reads " **0.0** ". If not, touch the *ZERO* button.
- 5) Verify the powder reservoir empty tube cap (at rear, right side) is closed. Fill the clear powder tube to at least a level just visible at the bottom of the clear tube. Fill higher if loading many rounds.
- Enter Target Weight using the numerical key pad. The last number you enter will be the decimal amount of your charge: xx.X. Press ENTER to store Target Weight.
- 7) Press *DISPENSE* to begin dispensing powder charge you have entered.
- 8) Press and hold the *TRICKLE* button to increase the charge weight.
- 9) Should the dispensed charge be greater than 0.1 grains above your targeted amount, "OVER" will be displayed. Press ENTER to remove the "OVER" warning. You can either dump the charge into the powder tube and re-dispense, or remove only a small amount of the powder, and use the TRICKLE button to bring to desired weight.
- 10) In AUTO dispense mode, the unit will beep when the dispense cycle is complete. A red or green light will also appear in the top left corner of the keypad. A green light indicates a correct charge, while a blinking red light indicates an OVER charge and must be cleared by pressing ENTER. Do not use OVER charges.

# **D. KEYPAD BUTTON FUNCTIONS**

ON/ OFF ......Press to turn on. Hold for three seconds to turn off.

**ZERO**.....Press to zero the scale.

Note: Holding the ZERO button for six seconds will turn the audible alarm on and off.

**TRICKLE**.....Press and hold to slowly dispense very small amounts of powder.

**DISPENSE**.....Press to begin dispensing the Target amount.

**BACK/CANCEL**.....During dispensing, press once to pause cycle. Press **DISPENSE** to resume dispensing. Hold for 3 seconds to clear the previously entered Target Weight. When entering Target Weight, press once to delete last digit entered.

**MODE** ......Press to switch from **AUTO** to **MANUAL** mode before entering Target Weight.

 $\pmb{AUTO}-Each$  dispensing cycle will begin once the empty pan is placed back on the scale plate and the scale first re-zeros itself.

**MANUAL** – The **DISPENSE** button is used to begin each dispensing cycle after the pan is placed on the scale. This allows a partial charge to be placed on the scale and the Lock-N-Load<sup>®</sup> Auto Charge<sup>TM</sup> will finishing trickling the remainder of the charge until the Target Weight is reached.

**SPEED**.....Press the **SPEED** button to cycle through the three dispensing speeds: **SLOW, NORMAL, or FAST** 

**SLOW** – is typically used for dispensing powders that flow easily or for dropping large grain powders. Results in a longer *TRICKLE* function as the unit approaches Target Weight. Approximately the last 1½ grains get trickled into the powder pan.

**NORMAL** – can be used for most types of powders and charge weights. Results in a shorter **TRICKLE** function as the unit approaches Target Weight. Approximately the last 1 grain gets trickled into the powder pan.

**FAST** – can often be used for small to medium sized flakes and charge weights, or for powders that don't flow as easily. Approximately the last ½ grain gets trickled into the powder pan.

*Note*: If the unit dispenses powder too fast on *SLOW* setting see page 7 for *Adjusting Trickle Start Time*.

UNITS ...... Press to select measurements in GRAINS (GN) or GRAMS (G).

CAL.....Press to begin calibrating scale. See Calibration, Section E.

**ENTER** ......Enter Target amount using numeric keys, and then press ENTER to store Target Weight.

## **E. CALIBRATION**

For optimal performance, turn unit on and allow 5-15 minutes to warm up.

Verify powder pan has been removed, and that the red scale plate is empty.

Press *CAL* button once and unit will display "**0.00g**".

Press *CAL* button and the unit will then calibrate while displaying "----".

When "**10.00g**" is displayed, place the 10g weight on the center of the scale plate and press *CAL*. The unit will then continue calibrating while displaying "----".

When "50.00g" is displayed, remove the



10g weight, and then place the 50g weight on the center of the scale plate. Do not let the weight touch the powder dispense tube.

Press CAL. The unit will then finish calibrating while displaying "----".

After calibrating, the unit will briefly display "**PASS**" before returning to normal operation, and display the "**50.00g**" weight in grains.



Easy and quick powder changes and cleanup through side drain.

### TROUBLESHOOTING

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#### ADJUSTING TRICKLE SPEED

#### To adjust trickle speed:

- 1) Turn unit on and let it stabilize.
- 2) Press and hold *CAL* button for 6 seconds. The screen should display "SET."
- 3) Press the SPEED button to increase the trickle speed.
- 4) Normal factory setting is between 0.5 and 0.8.
- 5) Press the *UNITS* button to decrease the trickle speed.
- 6) After reaching the new trickle speed, press and hold **BACK/CANCEL** to store trickle speed and return to normal operation.

**NOTE:** Do not decrease the inner value lower than 0.0, or increase it more than 25.5. **NOTE:** The new trickle speed should be permanently stored even if the Auto Charge is turned off.

#### ADJUSTING TRICKLE START TIME

Scale must be zeroed out with no target displayed. Additionally, if the scale is shut off or *BACK/CANCEL* is used, this number will need to be reset.

# To increase the trickle time by adjusting the point when the unit goes from quick dispense to trickle:

- 1) Turn unit on and let it stabilize.
- 2) Hold *MODE* button for 2 seconds.
- 3) The screen will display "0.2" to indicate the trickle will begin trickling approximately 0.2 grains before the target weight.
- 4) Repeat Step 2 until desired start time is reached.

#### **CHANGE MOTOR DISPENSE MODE**

#### To change the motor dispense mode from Normal to Power:

- 1) Turn unit on and let it stabilize.
- 2) Hold *DISPENSE* button for 2 seconds to switch from Power mode and Normal mode.
  - Power mode will cause the trickle speed to twitch harder. This will shorten trickle time but may cause more overthrows.
  - Normal mode is the default setting.



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