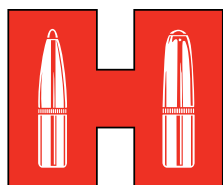


OWNER'S MANUAL
LOCK-N-LOAD[®]
CASE
FEEDER



Hornady[®]
Accurate. Deadly. Dependable.

Table of Contents

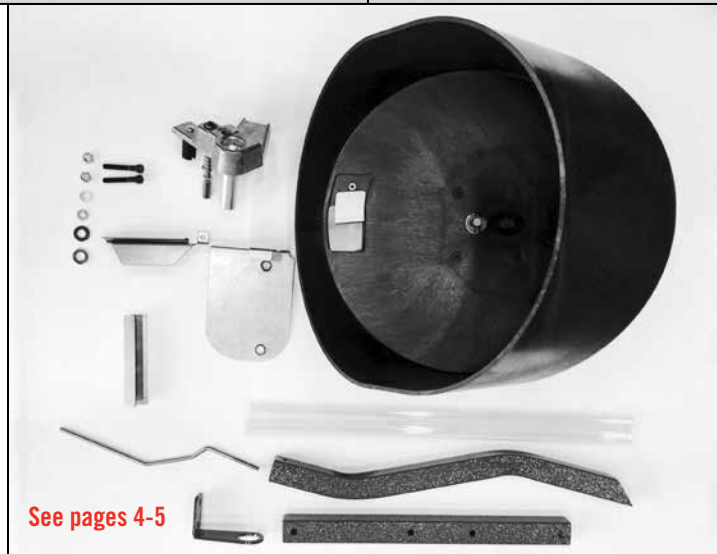
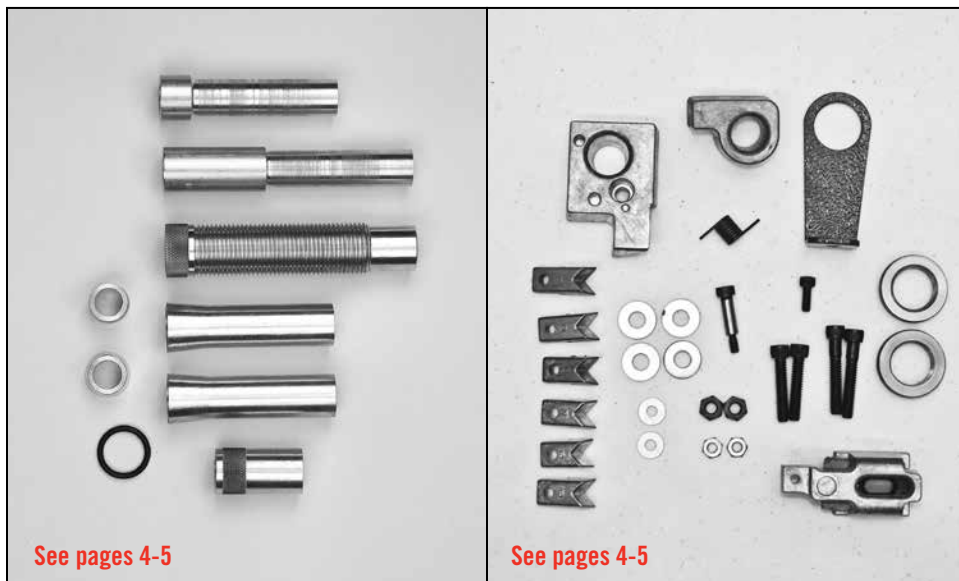
ASSEMBLY Page 3

CHANGE-OVERS Page 13

The Hornady® Lock-N-Load® Case Feeder is capable of feeding both pistol and rifle cases. When changing cartridges refer to this section.

- Feed Plate
- Feed Tube
- Pivot Adapter/Pivot Adapter Bushing
- Drop Tube
- V-Block
- Adjustments
 - Case Feed Door Adjustment*

TROUBLE SHOOTING Page 15



Lock-N-Load® AP™ Case Feeder

OVERVIEW

Your new AP™ Case Feeder has been packaged to insure minimal vibration and damage during transportation.

Remove all the parts from the packing box (see page 2) and spread them out over a large flat surface. **Refer to the Lock-N-Load® Case Feeder parts list and exploded view on the next two pages** to make sure all necessary parts are identified.

The manual provides step-by-step instructions and suggestions that make set-up and operation easy and understandable.

NOTE: Everything is designed and machined to fit easily together without modification. If you find that it is necessary to force parts together, stop and check the instructions and illustrations we have provided.

List of needed hand tools:

- 3/8" wrench
- 7/16" wrench
- 9/16" wrench
- 1/8" Allen wrench
- 5/32" Allen wrench
- 3/16" Allen wrench
- Pliers or vise grips
- Small hammer

- 1 If your AP™ press has a cartridge box bracket that mounts on top of the press, it will need to be changed out for the Main Bracket (42). To do this, unbolt the press from the bench top, remove the old cartridge box bracket, and slide the new Main Bracket under the press so the two raised holes fit into the press mounting holes (see exploded view for correct orientation). Re-mount the press to the bench top using the same hardware that was previously used to bolt the press down.

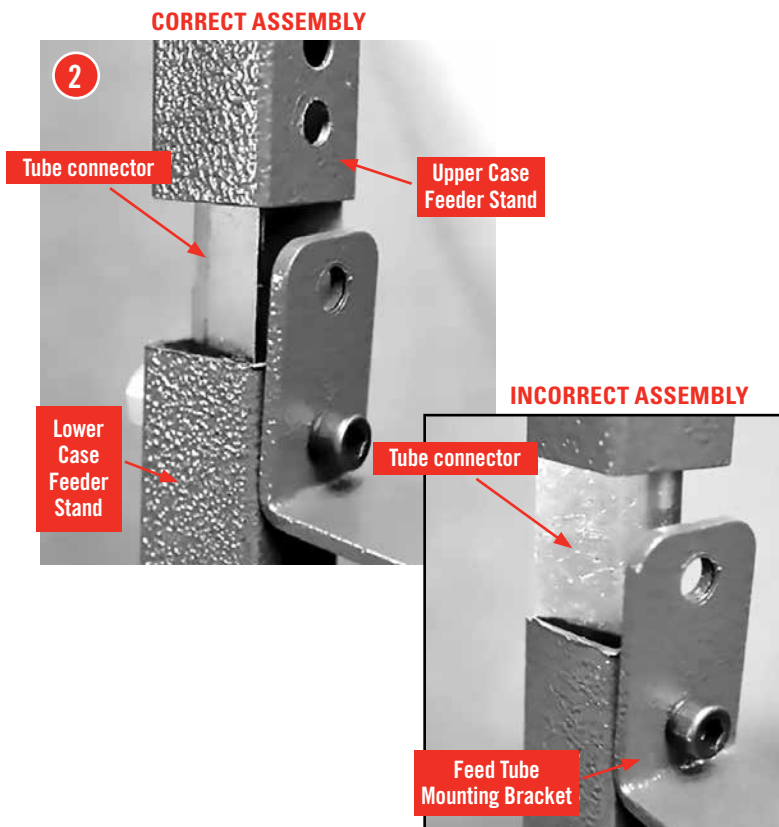


Assembling the 2-pc Square Tubing.

- 2 Place Lower Case Feeder Stand next to mounting holes on the back of the AP™ press to determine proper orientation of the Lower Case Feeder Stand. Once the "top" of the Lower Case Feeder Stand has been determined, place the Lower Case Feeder Stand onto a block of scrap wood. Next insert the Tube Connector into the Lower Case Feeder Stand until the holes align. Place the Feed Tube Mounting Bracket onto the Lower Case Feeder Stand so the Feed Tube Mounting bracket is on the open end of the Tube Connector (see photo). Place a ¼-20 x 1.5" bolt through the Feed Tube Mounting bracket and Lower Case Feeder Stand and loosely attach the flat washer, lock washer, and nut.

Place Upper Case Feeder Stand over the Tube Connector until it touches the Lower Case Feeder Stand. Place a ¼-20 x 1.5" bolt through the Feed Tube Mounting bracket and Upper Case Feeder Stand and securely attach the flat washer, lock washer, and nut. Tighten the lower nut in the Lower Case Feeder Stand.

Attach assembly onto AP™ Press.



Lock-N-Load® Auto Progressive (AP™) Case Feeder

PARTS LIST

Item No.	Production Part No.	Qty.	Description
1	398441	1	Case Feed Bowl
2	398313	4	10-32 x ¾ FHSCS
4	398445	4	8-32 x ¾ Screw
5	398443	1	Case Feed Funnel Front
6	398375	2	4-40 Hex Head Lock Nut
7	399364	1	Micro Switch
8	398442	1	Case Feed Funnel Back
9	398376	2	4-40 x 5/8 BHSCS
10	398332	1	Rocker Switch
11	398331	1	Motor
12	398444	1	Motor Cover
13	398320	1	Feed Tube - Large
14	398321	1	Feed Tube - Small
15	398303	1	Feed Tube End Primary
16	398446	1	Feed Tube Mounting Bracket
17	396440	2	Lock Ring
18	398298	1	Pivot Adapter
19	398290	1	Pivot
20	398310	1	1/4 - 3/4 Shoulder Bolt
21	398311	1	3/0 x 3/4 Taper Pin
22	398305	1	Drop Tube - Large
23	398288	1	Spring, Torsion
24	398317	1	Push Rod
25	398371	1	Push Rod Tip
26	390178	4	1/4-20 Hex Head Nut
27	398349	1	Push Rod Bushing
28	398364	1	10 x 1/2 Sheet Metal Screw Pan Head Phillips
29	398344	1	Pivot Body
30	398363	1	Push Rod Spring
31	398343	1	Cam Wire Support
32	398425	1	E Clip 1/4
34	398372	1	Push Rod Lower
37	398285	1	Case Feed Door Adjustment
38	398291	1	Case Slide
39	398307	1	Case Slide Rod Guide

Item No.	Production Part No.	Qty.	Description
40	398308	1	Case Slide Rod Guide Spring
41	392011	2	10-32 Hex Head Nut
42	398289	1	Main Bracket
43	398299	1	Cam Wire
47	398321	2	1/4-20 x 125 SHCS
48	390128	5	1/4 Flat Washer Zinc Plated
49	392031	2	1/4" Lock Washer
50	398360	1	Feed Tube Insert - Small
51	398300	1	Pivot Adapter Bushing
52	398301	1	Pivot Bushing
53	398306	1	Drop Tube-Small
54	095310	*	Case Feed Plate - Small Pistol
55	095312	*	Case Feed Plate - Large Pistol
56	095314	*	Case Feed Plate - Small Rifle
57	095316	*	Case Feed Plate - Large Rifle
58	059100	*	AP Press
59	398346	1	10-24 x 1/2 SHCS
60	398293	1	V-Block #1
61	398297	1	V-Block #2
62	398294	1	V-Block #3
63	398292	1	V-Block #4
64	398295	1	V-Block #5
65	398296	1	V-Block #6
66	398324	1	Plastic Feed Tube Small Bushing
67	390651	2	3/16" Flat Washer SAE
68	390410	1	10-24 x 1/4 BHCS
69	398370	1	Case Feed Bowl Bushing
70	398388	3	1/4-20 x 150 SHCS
71	398416	1	O-Ring 7/8 OD, 11/16 ID
73	398361	1	Feed Tube Insert - Intermediate
74	398447	1	Case Feeder Stand 2-PC Upper
75	398449	1	1" Square Tube Connector
76	398448	1	Case Feeder Stand 2-PC Lower

* Optional Accessories: Sold Separately

No-Risk Lifetime Warranty

All Hornady reloading tools and accessories are warranted against material defects and workmanship for the life of the product. Simply stated – if it breaks, we'll repair it or replace it at no charge (at Hornady Manufacturing Company's option).

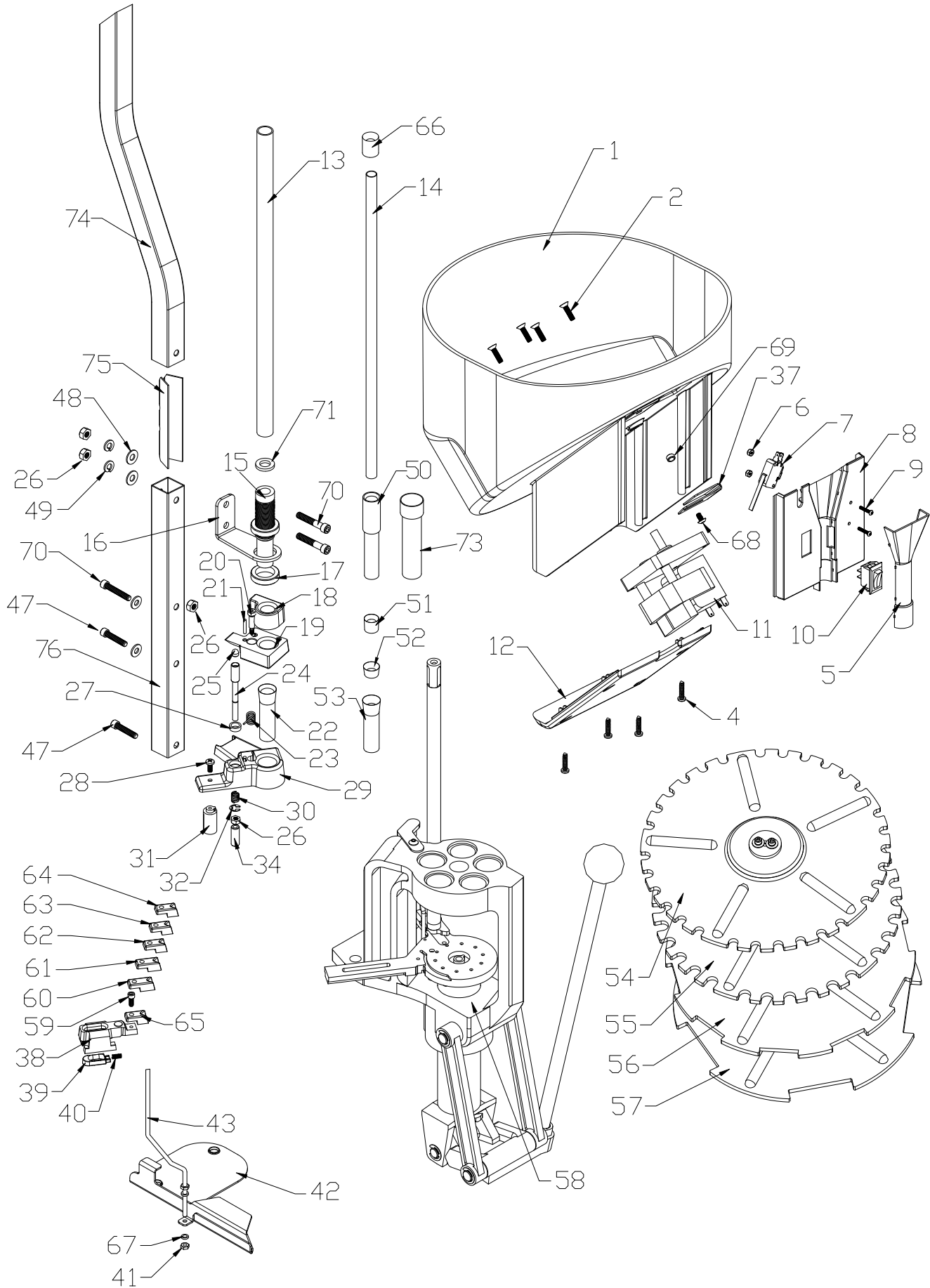
Hornady reloading tools and accessories are warranted against defective materials and workmanship only. This warranty is void if the product (1) has been damaged by accident or unreasonable use, neglect, improper service or other causes not arising out of defects in material or workmanship; or (2) has been altered or repairs have been made or attempted by other than authorized factory personnel; (3) is used commercially; or (4) has been altered or defaced in any way.

This warranty supersedes all other warranties for Hornady products either written or oral. No other warranty is expressed or implied.



Lock-N-Load® AP™ Case Feeder

EXPLODED VIEW



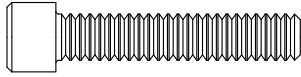
Attaching the Square Tubing to the frame of the AP™ Press.

3 Place the ¼" Flat Washers (48) on the ¼-20 x 1 ¼" Socket Head Cap Screw (SHCS) (47).

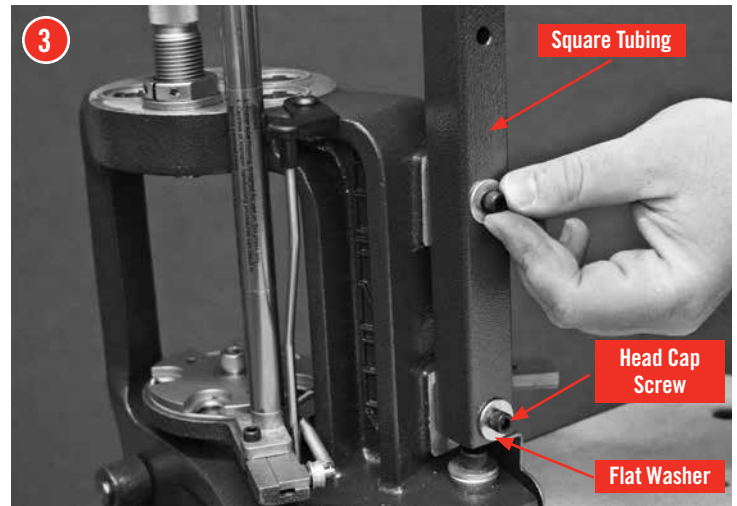
Place one SHCS through the Square Tubing (49) and thread into the Frame.

Repeat for the second Screw.

Tighten both screws down using a 3/16" Allen wrench.

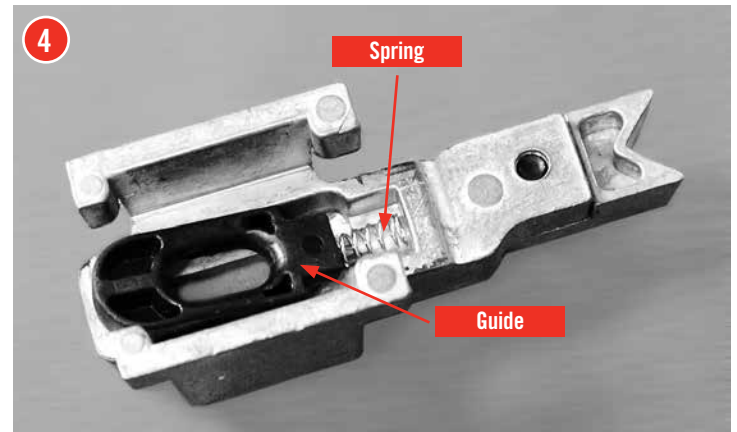


¼-20 1 ¼" Cap Screw (Full Size)



Adding the Case Slide on to the Sub-Plate

4 Assemble the Case Slide by placing the Spring (40) in the relief of the Slide and hooking the relief of the Guide (39) onto the end of the Spring. Slide the Guide forward and compress the Spring until the Guide fits into the pocket. You may need to hold the Guide and Spring into the Slide with your finger as you slide the assembly back onto the "Sub-Plate."



Inserting the Cam Wire into the Assembly.

5 Raise the Ram to the top of the stroke.

Screw one #10-32 Hex Nut (41) onto the Cam Wire (43) approximately 1" from the end.

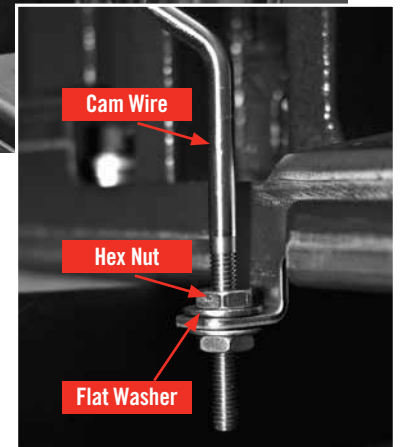
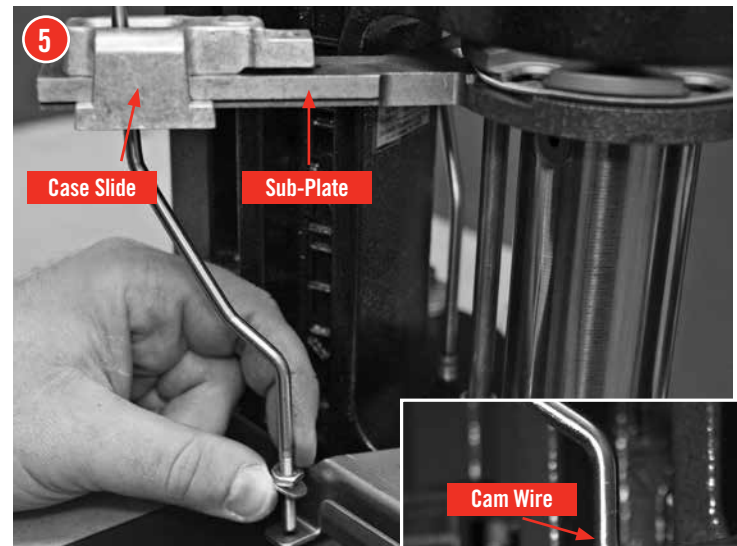
Place one of the #10 Flat Washers (67) onto the Cam Wire.

From the bottom of the Sub-Plate, slide the non-threaded end of the Cam Wire through the slot of the Sub-Plate and through the Case Slide (38).

Place the threaded end of the Cam Wire through the hole of the tab on the Main Bracket.

Place the other Flat Washer and Hex Nut onto the bottom of the Cam Wire and tighten finger tight.

Lower the Ram.

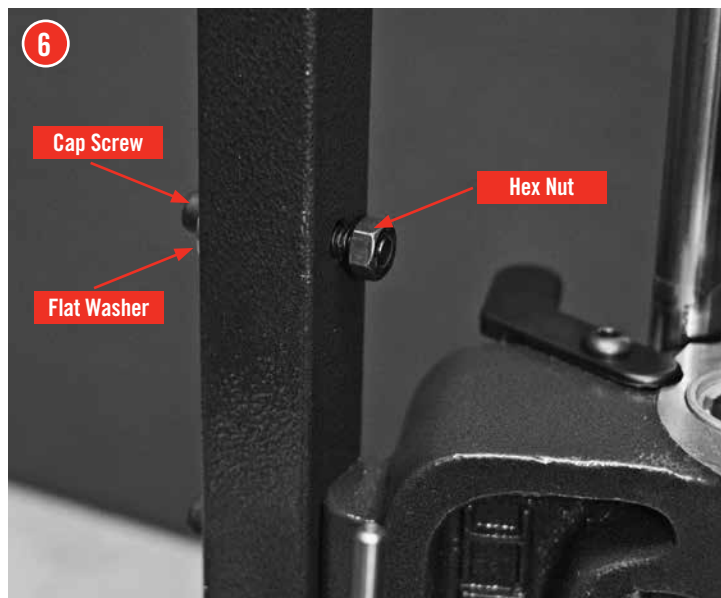


Case Escapement Bracket Assembly.

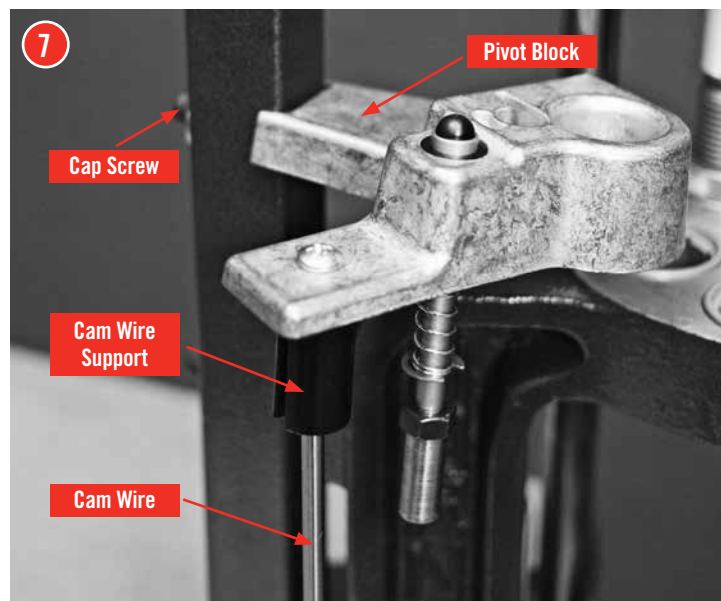
- 6** Put a $\frac{1}{4}$ " Flat Washer on the $\frac{1}{4}$ -20 X 1 $\frac{1}{2}$ " Cap Screw (70).
Place the Cap Screw through the Square Tubing and thread the Hex Nut (26) the length of the nut.



$\frac{1}{4}$ -20 x 1 $\frac{1}{2}$ " Cap Screw (70)
(Full Size)



- 7** Slip the Pivot Block (29) over the Hex Nut (26) so the Hex Nut (26) is in the slot on the back of the Case Escapement Body.
Slip the Cam Wire (43) into the Cam Wire Support (31).
Tighten the Cap Screw while holding the Bracket level with the top of the frame.



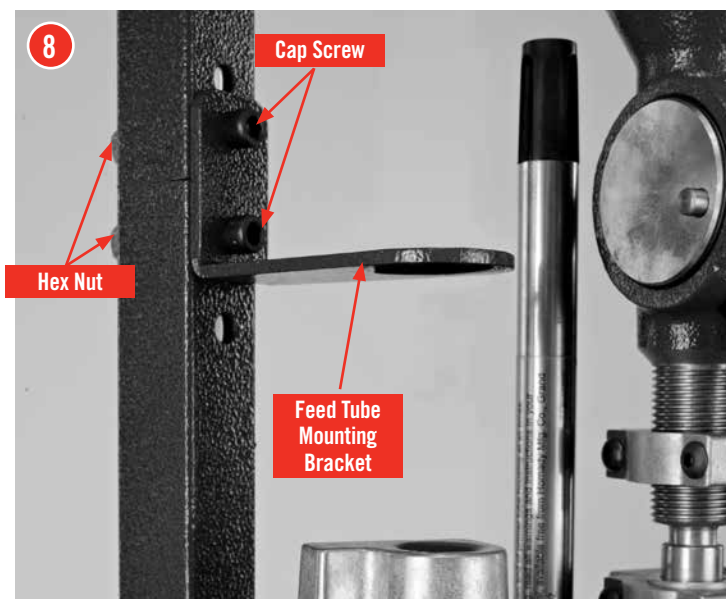
Feed Tube Mounting Bracket.

- 8** Slide the 1" Square Tube Connector (75) into the tubing (76) with the open end of the V forward until the bottom hole lines up with the uppermost hole in the tubing. Orient the Feed Tube Mounting Bracket (16) as shown in the exploded view. Place a $\frac{1}{4}$ -20 x 1.50 SHCS (70) through the bottom hole, then through the square tubing. Place a $\frac{1}{4}$ Flat Washer (48) and $\frac{1}{4}$ Lock Washer (49) over the screw, and lightly thread on a $\frac{1}{4}$ -20 Hex Head Nut (26).

Slide the Case Feeder Stand 2-PC Upper tube (74) over the Square Tube Connector (oriented as shown in the exploded view) until the two holes line up. Place a $\frac{1}{4}$ -20 SHCS through the remaining hole in the Feed Tube Mounting Bracket and through the square tubing. Place a $\frac{1}{4}$ Flat Washer and $\frac{1}{4}$ Lock Washer over the screw, and thread on a $\frac{1}{4}$ -20 Hex Head Nut. Tighten both Hex Head Nuts until snug.



$\frac{1}{4}$ -20 x 1 $\frac{1}{2}$ " Cap Screw (Full Size)



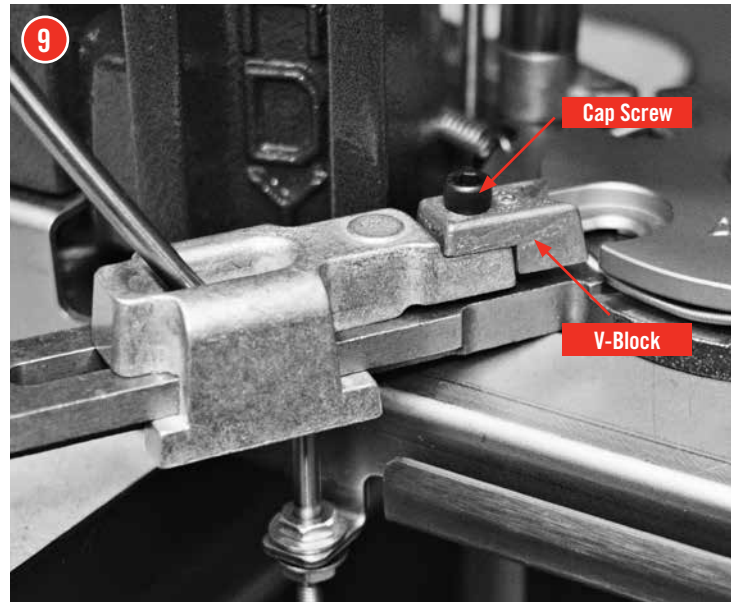
Installing the V-Block onto the case slide.

9 With the Ram at the bottom of the stroke (idle position), set the V-Block onto the Case Slide (38).

Refer to chart on page 13 for proper V-Block.

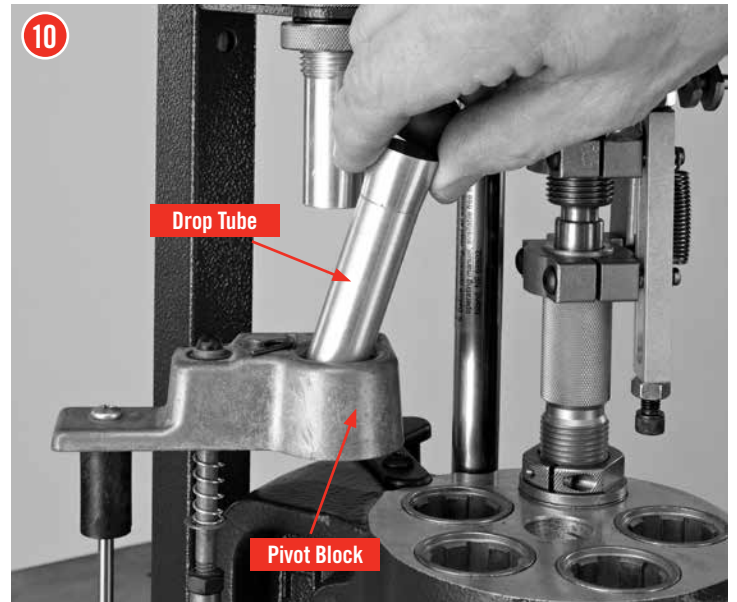
Place the #10-24 X 1/2 Cap Screw (59) through the hole of the V-Block and screw it into the Case Slide. Before you tighten the Cap Screw, push the V-Block back into the Case Slide and snug the Cap Screw with your fingers.

*The proper adjustments of the cam wire will be discussed later on **Change-Over: Case Feeder Page 14.***

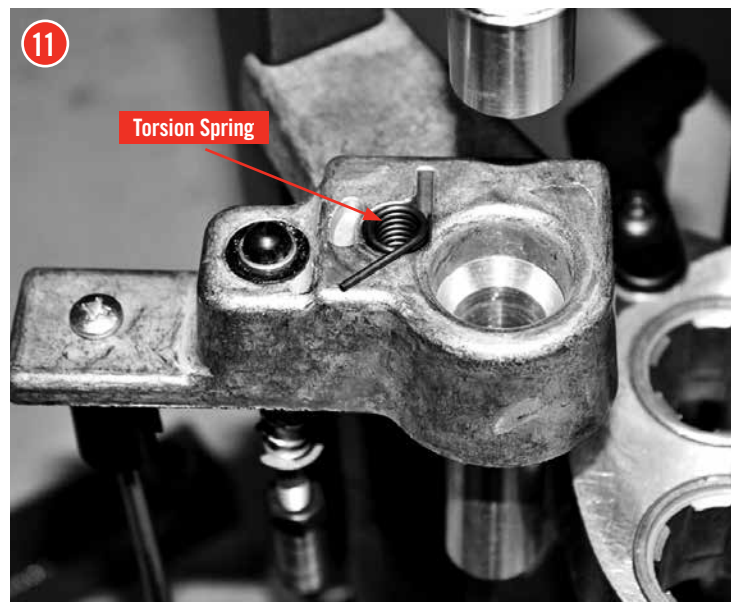


Assembling the Feed Tube End and Pivot.

10 If the maximum case diameter is larger than .43" you will need to use the large Drop Tube (22). If it is smaller, you will need the small Drop Tube (53). Place the correct one into the Pivot Block (29).



11 Place the Torsion Spring (23) into the slot in the Pivot Block (29), leaving the long leg on the top side. The Spring will only fit one way.

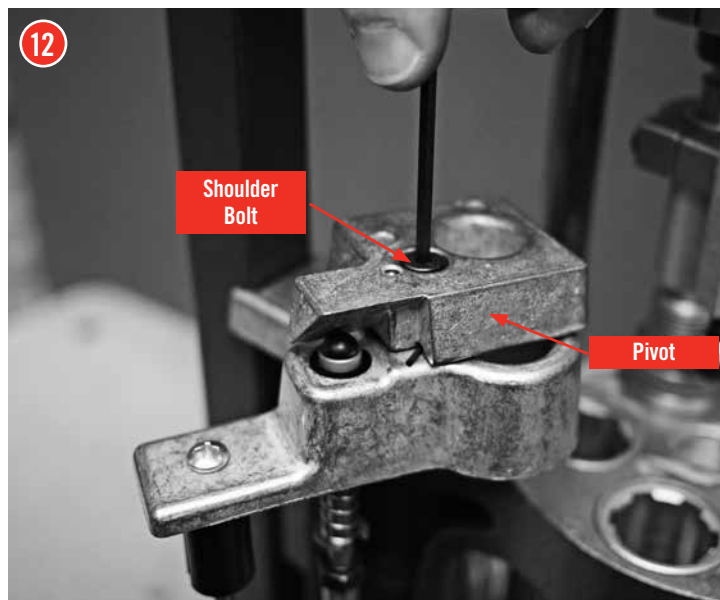


Assembling the Feed Tube End and Pivot (con't).

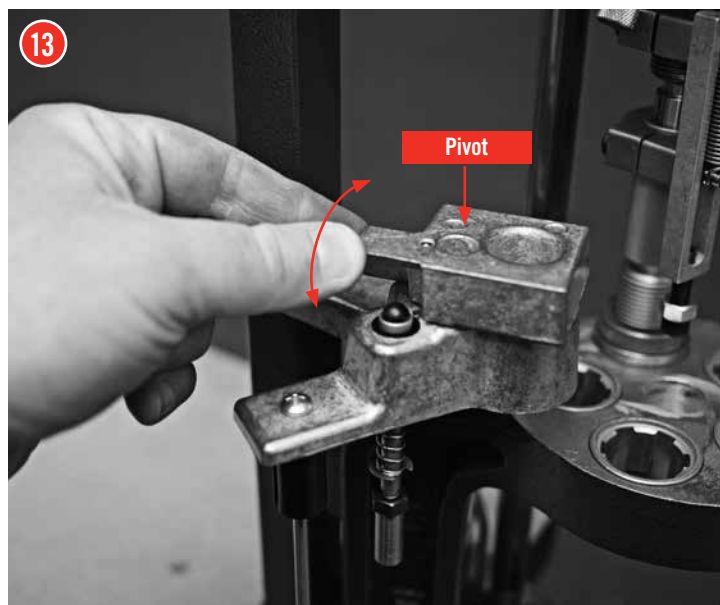
- 12** Set the Pivot (19) on top of the Pivot Block (29). Make sure you line up the under cut in the bottom of the pivot with the Torsion Spring (23). The leg of the Torsion Spring will fit into the slot on the Pivot.

When this fits together, the Pivot should fit on top of the Pivot Block. The Dowel Pin (21) in the Pivot will fit into the curved slot on the Pivot Block (29).

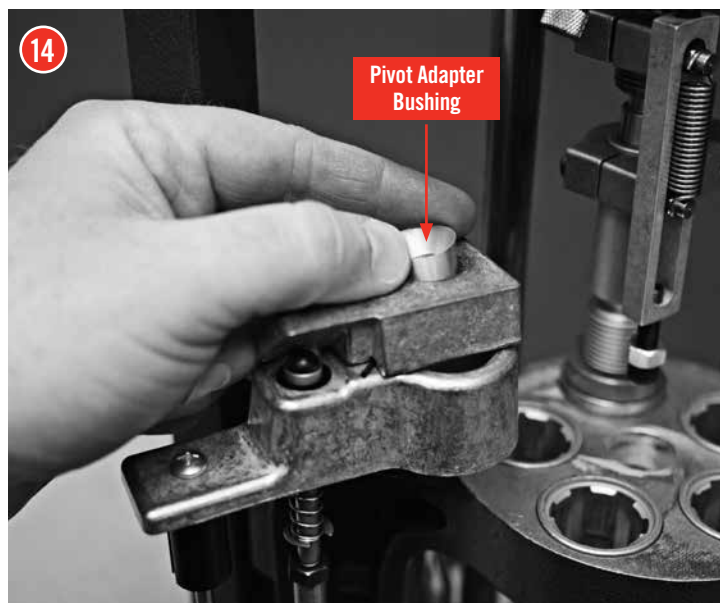
Then insert the Shoulder Bolt (20) into the pivot and into the pivot block and tighten with an Allen wrench.



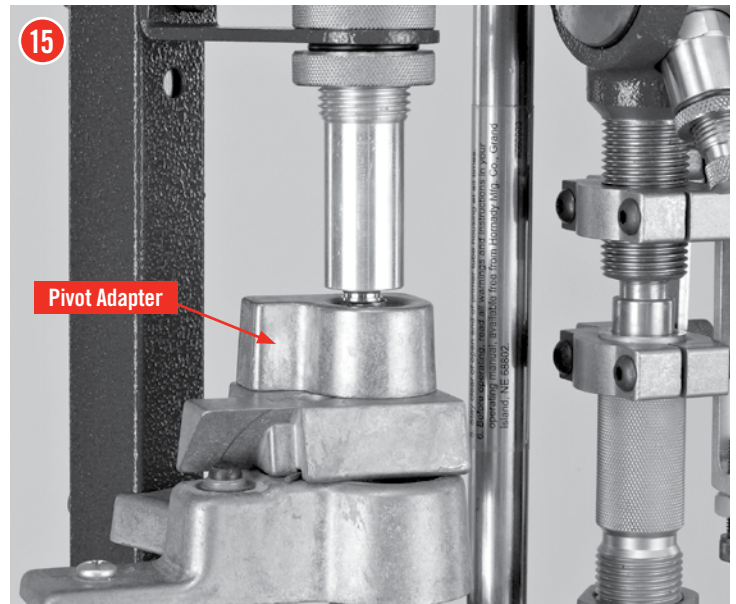
- 13** Actuate the Pivot by hand to make sure it will rotate smoothly and spring return back under the Feed Tube.



- 14** For small rifle cases, place the Pivot Adapter Bushing (51 or 52) into the hole of the Pivot Adapter.



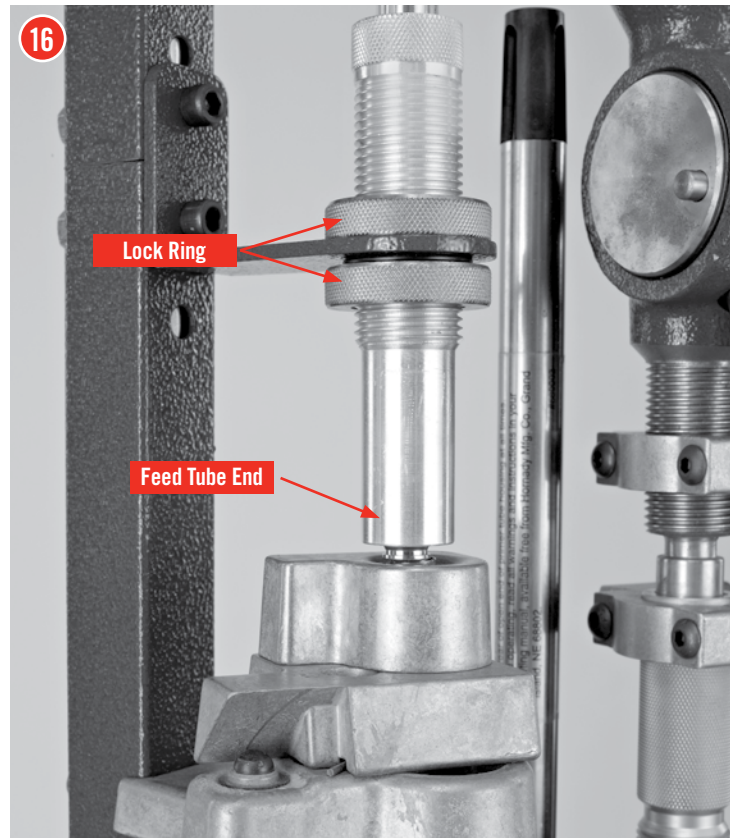
- 15** Place the Pivot Adapter (18) on top of the pivot for small rifle cases.
Refer to page 13 for proper Pivot Adapter Bushing (51 or 52).



Placing the Feed Tube End on the Assembly.

- 16** Screw one Lock Ring (17) on the Feed Tube End Primary. Place it through the hole on the Feed Tube Mounting Bracket (16). Determine whether a Feed Tube Insert is necessary. (Refer to Page 13). If so, place the insert inside of the Feed Tube End Primary. Adjust the height of the Feed Tube End to have approximately 1/16" below the bottom of the tube to the case mouth. With some cases such as the 357 Mag, it may be necessary to adjust the Feed Tube End to where the case mouth sits up inside of the Feed Tube End. These are both starting points, and for your particular case, it may need to be adjusted a little differently. (*Long skinny cases, which are shorter than 1.50" long, will not work with the Pivot Adapter.*) They may need to be supported at the mouth of the case by the Feed Tube Ends. This will allow the case to feed down the Drop Tubes without falling over and causing double or triple feeds.

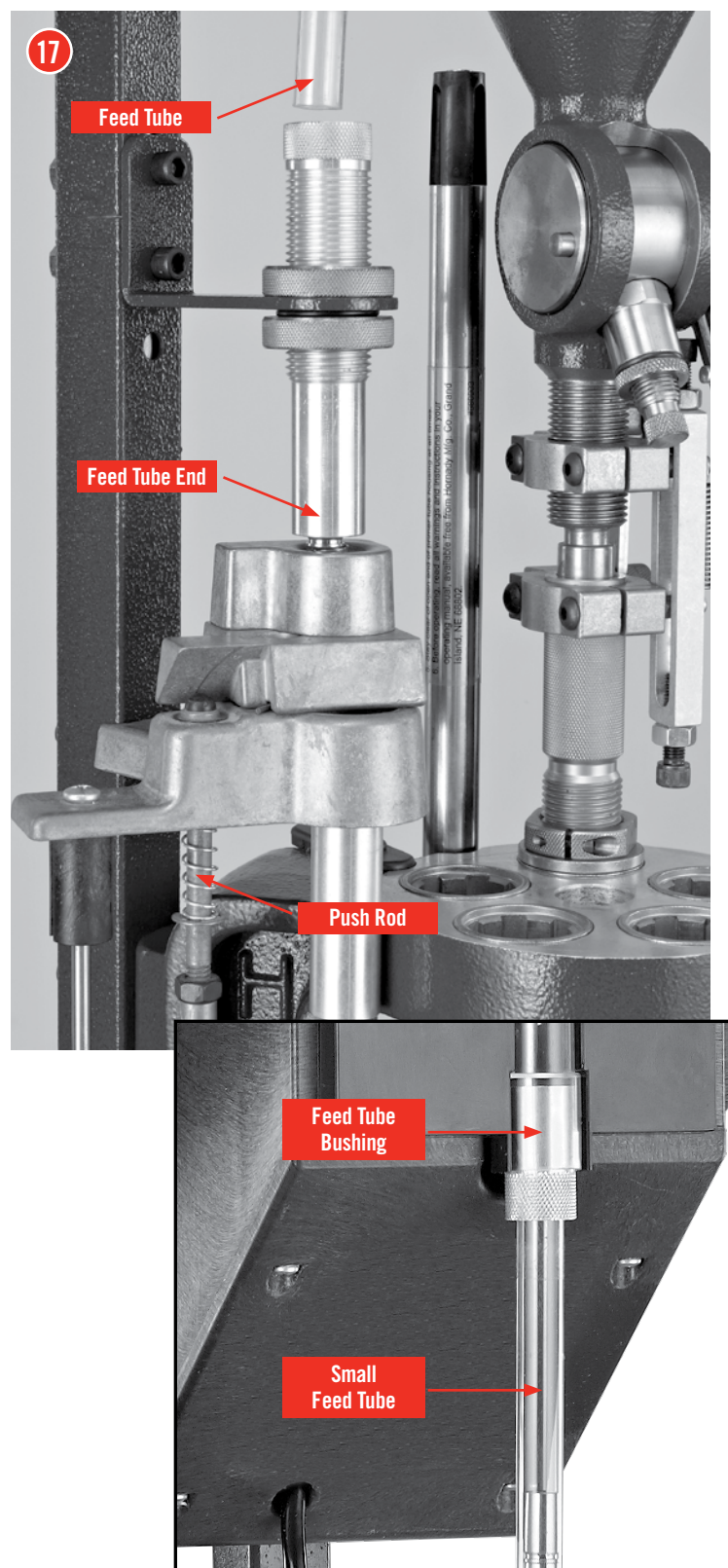
Screw on the other Lock Ring (17).



Placing the Feed Tube end on the Assembly (con't).

- 17** Select the proper Feed Tube and insert it in the top of the Feed Tube End. If you select the Small Feed Tube, you will have to use the Plastic Feed Tube Small Bushing (66). Refer to page 13.

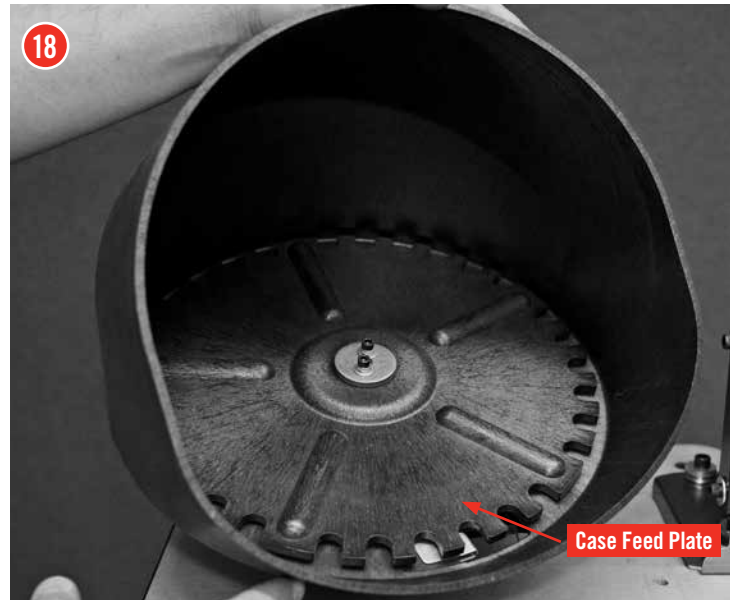
(When feeding some cases, such as the 357 Mag, you may notice that the base of the case will not fall into the hole of the Pivot every time. The base will ride on the radius of the pivot hole. This is correct because when the Push Rod starts to rotate the Pivot, the case will fall into the hole.)



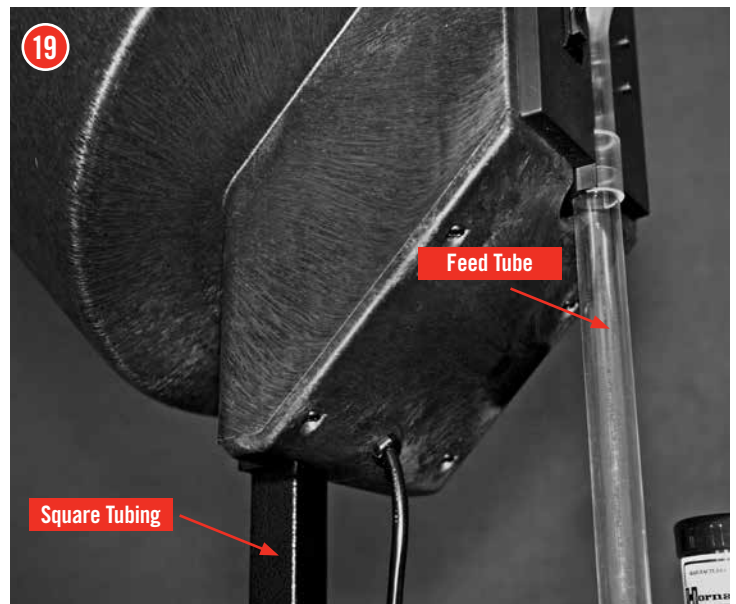
Placing the Feed Bowl Hopper on the Assembly

18 Select the Case Feed Plate for your application.
Refer to page 13.

To install the Case Feed Plate, place Feed Plate over the motor shaft and rotate until pawls on motor shaft engage the two slots on the bottom of the Feed Plate.



19 Slide Case Feed Hopper on to the Square Tubing and the Feed Tube.



Maintenance of the Lock-N-Load® AP Case Feeder

As with all equipment, proper and routine maintenance will provide smooth operation and a longer life for your reloading press and Case Feeder. At the end of each reloading session, wipe off all spilled powder, any dirt, etc., from the press. Check all moving parts for dirt or spilled powder and remove with a clean rag.

Setup / Changeover of the Lock-N-Load® Case Feeder

The Hornady Lock-N-Load Case Feeder is capable of feeding both pistol and rifle cases. When changing cartridges, the following components on the Case Feeder may need to be changed or verified.

- Feed Plate
- Feed Tube
- Feed Tube End
- Pivot Adapter/Pivot Adapter Bushing
- Drop Tube
- V-Block
- Adjustment the Cam Wire
- Case Feed Door Adjustment

Refer to the chart below to determine the correct components needed to operate the Lock-N-Load® Case Feeder. Caliber specific sizing can be found on the charts on page 16-19.

Changing Feed Plate

Remove the existing Feed Plate by pulling straight up on the feed wheel to lift it off the motor drive shaft. To install the new plate, place Feed Plate over the motor shaft and rotate until pawls on motor shaft engage the two slots on the bottom of the Feed Plate.



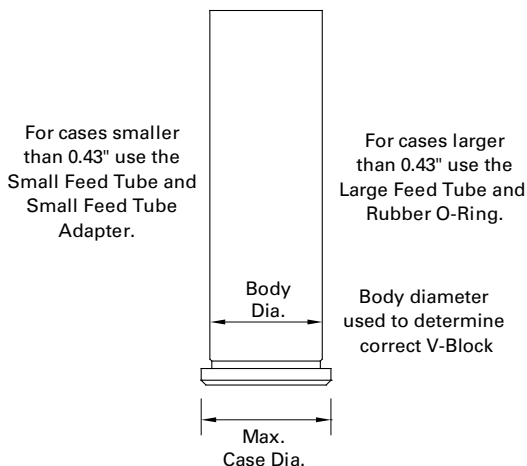
	Base Diameter	Feed Tube	Feed Tube End Insert	Feed Plate	Pivot Adapter Bushing	Drop Tube
Small Pistol Plate (9mm, 40 S&W, etc.)	<0.40"	SM - #14	Sm - #50	Sm Pistol #54 No. 095310	N/A	#53
	0.40" - .43"	LG - #13	Int - #73			
Large Pistol Plate (357 Mag, 44 Mag, etc.)	>0.43"	LG - #13	-NONE- Feed Tube End Primary Only	Lg Pistol #55 No. 095312	N/A	#22
Small Rifle Plate (223 Rem, 22 Hornet, etc.)	<0.43"	SM - #14	Sm - #50	Sm Rifle #56 No. 095314	#18 & #51 or #52	#53
Large Rifle Plate (243 Win, 45-70 Govt, etc.)	>0.43"	LG - #13	-NONE- Feed Tube End Primary Only	Lg Rifle #57 No. 095316	N/A	#22

If the Feed Tube, Feed Tube End, Pivot Adapter, Pivot Adapter Bushing, or Drop Tube need to be changed; remove those items and refer to **Assembly: Case Feeder starting on Page 3**.

Determining the size of the Clear Feed Tube

The base or rim diameter of the cartridge case determines the size of the feed tube. In general, a case smaller than .43" in diameter will use the Small Tube and Small Tube Adapter. Cases larger than 0.43" will utilize the Large Feed Tube only.

Exception: 40 S&W and 10mm Auto will use the Intermediate Feed Tube Insert (73) with the Large Feed Tube (13).



V-Block	Case Body Diameter
1	.27" - .30"
2	.37" - .39"
3	.35" - .38"
4	.42" - .47"
5	.46" - .58"
6	.41" - .44"

Determining the use of the Pivot Adapter and/or Pivot Adapter Bushing (Rifle Cases Only)

The Pivot Adapter is used with rifle cases to help guide the taller cases. You may also need to use the Pivot Adapter Bushing for rifle cases with a smaller base diameter (i.e. 223 Rem.).

Determining the correct Drop Tube

In general, the Drop Tube helps guide the case onto the press sub-plate. Again, a case smaller than .43" in diameter will use the Small Drop Tube, and cases larger than 0.43" will utilize the Large Drop Tube.

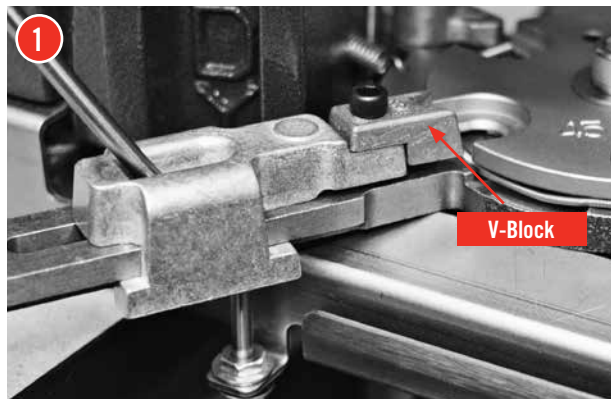
CHANGE-OVER

1 Replacing the V-Block

Refer to the chart and diagram on page 13 to determine the correct V-Block.

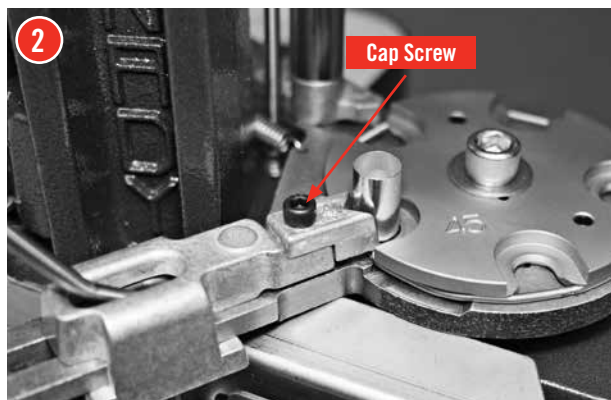
With the ram at the bottom of the stroke (idle position), set the V-Block onto the Case Slide.

Place the #10-24 X 1/2 Cap Screw through the hole of the V-Block and screw it into the Case Slide. Before you tighten the Cap Screw, push the V-Block back into the Case Slide and snug the Cap Screw with your fingers.



2 Place a case of the proper size into the shell plate and manually push the Case Slide and V-Block into the case.

Loosen the Cap Screw and continue to push the Case Slide into the case. Tighten the Cap Screw) with a 3/16" Allen wrench.



3 Raise the ram until the shell plate rotates and place a case (of the proper size) in front of the V-Block on the Sub-Plate. Lower the ram so the Case Slide will advance the case into the shell plate.



4 Adjusting the Cam Wire

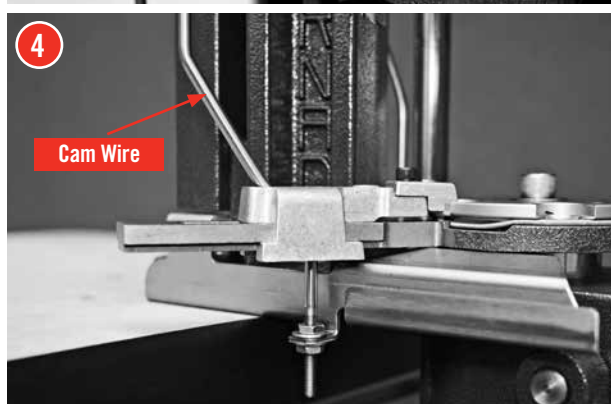
The Cam Wire determines the timing of the Case Feed Slide and must be adjusted to allow the case to easily slide into the shell plate.

To adjust the Cam Wire, loosen both nuts so the wire can be moved either up or down.

If the cases are not fully seating into the shell plate, raise the Cam Wire.

If the cases are hitting the shell plate when feeding, or the shell plate cannot rotate, lower the Cam Wire.

Once the timing is correct, snug both nuts to the bracket and make sure the Cam Wire is centered in the Slide. This can be adjusted manually by rotating it a small amount around the threaded end. Tighten the nuts to complete the timing process. This timing setting is adequate for all cartridges and it should not be necessary to make future changes.



5 Case Feed Door Adjustments

The Case Feed Door is used to prevent cases from falling down the Drop Tube mouth first.

If loading pistol cases, the Case Feed Door should be opened completely by loosening the Button Head Screw with a 1/8" Hex Wrench. Re-tighten screw after completely opening the Case Feed Door.

If you are loading rifle cartridges, the length and weight of your cartridge will determine how far the door must be opened. This may take some trial and error.

Loosen the Button Head Cap Screw and slide the Case Feed Door Adjustment so the opening is approximately $\frac{3}{4}$ the length of the case. This is a preliminary setting. Place a hand-full of cases into the Case Feed Bowl, and turn on the Case Feeder

Observe to see if the cases will fall base first. If they do not, readjust the Case Feed Bowl Door Adjustment until they do without hanging up or getting caught. Re-tighten the Button Head Cap Screw.



Troubleshooting

Tips for Trouble-Free Operation of the Lock-N-Load® AP™ and Case Feeder

Problems	Solutions
Powder dropping around case	<ul style="list-style-type: none"> • Correct bushing in place? • Powder drop tube and measure adapter clean? • Bushing installed deep counter sink side up?
No primer in case	<ul style="list-style-type: none"> • Primer slide properly adjusted? • Correct primer punch installed? • Primer slide spring in place? • Correct primer slide installed? • Primer body rotated counterclockwise when installed? • Primer housing tube too tight?
Shell Plate will not advance or does not index on station	<ul style="list-style-type: none"> • Primer not fully seated? • Pawls correctly adjusted? • Make sure you have the latest shell plate version with the groove on the bottom side.
Cases do not feed into Dies	<ul style="list-style-type: none"> • Die mouths beveled? (If not, return to manufacturer for repair.) • Pawls timed correctly?
Gun powder is sticking in the powder measure, or inconsistent charge weights	<ul style="list-style-type: none"> • Is the inside surface dry and clean? • Try pouring a little powdered graphite through the powder measure for lubricant. Rub the outside of the powder hopper with a dryer sheet to eliminate static.
Case retainer spring won't fall off the shell plate or it is getting kinked	<ul style="list-style-type: none"> • Is there a burr on the shell plate where the spring groove and the case location meet? • Is there a burr on the sides of the slot on the sub-plate? (With a case feeder, when you are setting up the timing, do not run the case into the spring if the spring is up on the shell plate.)
Cases are hitting the back corner of the shell plate when feeding into the shell plate	Slow timing down or readjust V-Block location
Cases are not feeding into the shell plate far enough	Speed timing up or using the wrong V-Block
Cases are tipping when going into the shell plate	Readjust V-Block location
Cases are falling on top of the V-Block	Readjust the bracket, square tubing
Drop tube is tight against the AP™ frame; will not allow changing of tubes	Readjust the bracket, square tubing
Cases are falling mouth first out of the bowl	Close the door adjustment
Cases are getting caught in the open hole on the bowl	Open the door adjustment
The shell plate is hitting the V-Block when it's rotating	Lower the cam wire

Shell Plate Troubleshooting

Problems	Solutions
Timing is severely out of adjustment	The Index Pawls may have been damaged
The Shell Plate does not rotate freely after mounting	<ul style="list-style-type: none"> • You may be trying to use the wrong version of shell plate. Your shell plate must have a groove cut on the bottom side. • Dirt or debris between the shell plate and the drive hub • The Ball Detent bodies are not below flush on the underside of the Shell Plate. • The Shell Plate is warped or damaged

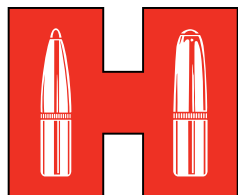
*If you reach a point where you cannot get the press to work, please call our technical service staff at 800-338-3220 or write us by visiting: Hornady.com/contact_us.

APPENDIX A

Pistol Dies & Reloading Essentials (Reference Chart)

Pistol Cartridge

	Bullet Diameter (inches)	Die Set	Die Series	Full-Length Size Die	Seating Die	Expander Die	Taper Crimp Seater Die	Taper Crimp Die Only	Shell Holder #/Item No.	Shell Plate #/Item No.	Case Feeder Plate Size/Item No.	Bullet Feeder Die	Trimmer Pilot #/Item No.	Primer Punch
22 RCFM-JET	.224	546218	IV	—	—	—	—	—	#6/390546	#6/392606	Sm Pstl/095310	N/A	#1/390943	Small
25 AUTO	.251	—	—	—	—	—	—	—	#37/390577	—/—	Sm Pstl/095310	N/A	#4/390946	Small
30 LUGER	.308	546336	IV	—	—	—	—	—	#8/390548	#8/392608	Sm Pstl/095310	N/A	#9/390951	Small
30 MAUSER	.309	—	—	—	—	—	—	—	#8/390548	#8/392608	Sm Pstl/095310	N/A	#9/390951	Small
32 AUTO	.311	546506	II	046507	044113	044508	—	—	#22/390562	#22/392622	Sm Pstl/095310	N/A	#10/390952	Small
32 S&W LONG/H&R/327 FEDERAL	.311	546509	II	046510	044143	044511	—	—	#36/390576	#36/392636	Sm Pstl/095310	N/A	#10/390952	Small
7.5 SWISS ORDEN	.312	546504	IV	—	—	—	—	—	#48/390604	—/—	Sm Pstl/095310	N/A	#10/390952	Small
8MM LABEL REV	.326	546510	IV	—	—	—	—	—	#48/390604	—/—	Lg Pstl/095312	N/A	#11/390953	Large
380 AUTO	.355	546518	II	046519	044144	044517	—	044170	#16/390556	#16/392616	Sm Pstl/095310	095330	#15/390957	Small
TAPER CRIMP 9MM/9x21	.355	546516	II	046516	044177	044517	044177	—	#8/390548	#8/392608	—/—	N/A	#15/390957	Small
9MM LUGER/9x21	.355	546515	II	046516	044144	044517	—	044170	#8/390548	#8/392608	Sm Pstl/095310	095330	#15/390957	Small
357 SIG	.355	546575	II	046576	044144	044577	—	—	#10/390550	#10/392610	Sm Pstl/095310	N/A	#15/390957	Small
9x23	.355	546532	IV	—	—	—	—	—	#8/390548	#8/392608	Sm Pstl/095310	N/A	#15/390957	Small
38 S&W	.357	546521	IV	—	—	—	—	—	#28/390568	#28/392628	Lg Pstl/095312	N/A	#15/390957	Large
38 SUPER AUTO	.357	546524	II	046525	044144	044526	—	—	#8/390548	#8/392608	Sm Pstl/095310	N/A	#15/390957	Small
357 HERRETT	.357	546396	IV	—	—	—	—	—	#2/390542	#2/392602	Lg Pstl/095312	N/A	#15/390957	Large
357 B&D/44	.358	546404	IV	—	—	—	—	—	#30/390570	#30/392630	Lg Pstl/095312	N/A	#15/390957	Large
38 SPECIAL	.357	546527	II	046528	044145	044523	—	—	#6/390546	#6/392606	Lg Pstl/095312	095331	#15/390957	Small
357 MAGNUM	.357	546527	II	046528	044145	044523	—	—	#6/390546	#6/392606	Lg Pstl/095312	095331	#15/390957	Small
357 REM MAX	.357	546527	II	046528	044145	044523	—	—	#6/390546	#6/392606	Lg Pstl/095312	095331	#15/390957	Small
COWBOY 38-357-357 MAX	.357	546528	III	046528	044591	044591	—	—	#8/390548	#8/392608	Lg Pstl/095312	N/A	#15/390957	Small
9x18 MAKAROV	.364	546512	II	046513	044154	044514	—	—	#8/390548	#8/392608	Sm Pstl/095310	N/A	#15/390957	Small
40 S&W	.400	546533	II	046534	044146	044535	—	044171	#10/390550	#10/392610	Sm Pstl/095310	095332	#21/390941	Small
TAPER CRIMP 40 S&W	.400	546534	II	046534	044178	044535	044178	044171	#10/390550	#10/392610	Lg Pstl/095312	N/A	#21/390941	Small
10MM AUTO	.400	546533	II	046534	044146	044535	—	044171	#10/390550	#10/392610	Lg Pstl/095312	095332	#21/390941	Large
TAPER CRIMP 10MM	.400	546534	II	046534	044178	044535	044178	044171	#10/390550	#10/392610	Lg Pstl/095312	N/A	#21/390941	Large
38/40 WIN	.400	546536	IV	—	—	—	—	—	#9/390549	#9/392609	Lg Pstl/095312	N/A	#21/390941	Large
400 COR-BON	.400	546538	IV	—	—	—	—	—	#45/390606	#45/392645	Lg Pstl/095312	N/A	#21/390941	Large
41 AE	.410	546539	II	046540	044147	044541	—	—	#29/390569	#29/392629	Lg Pstl/095312	N/A	#17/390959	Small
41 REM MAG	.410	546539	II	046540	044147	044541	—	—	#29/390569	#29/392629	Lg Pstl/095312	N/A	#17/390959	Large
COWBOY 44/40 WIN	.429	546543	III	046460	044166	044593	—	—	#9/390549	#9/392609	Lg Pstl/095312	N/A	#18/390960	Large
44 AUTO MAG	.430	546545	IV	—	—	—	—	—	#1/390541	#1/392601	Lg Pstl/095312	095333	#18/390960	Large
44 REM MAG	.430	546548	II	046549	044148	044544	—	—	#30/390570	#30/392630	Lg Pstl/095312	N/A	#18/390960	Large
44 SPECIAL	.430	546548	II	046549	044148	044544	—	—	#30/390570	#30/392630	Lg Pstl/095312	095333	#18/390960	Large
COWBOY 44 SPCL	.430	546549	III	046549	044166	044166	—	—	#30/390570	#30/392630	Lg Pstl/095312	N/A	#18/390960	Large
445 SUPER MAG	.430	—	—	—	—	—	—	—	#30/390570	#30/392630	Lg Pstl/095312	N/A	#18/390960	Large
45 AUTO	.451	546554	II	046555	044151	044556	—	044172	#45/390606	#45/392645	Lg Pstl/095312	095334	#19/390961	Large
45 AUTO RIMMED	.451	546554	II	046555	044151	044556	—	044172	#31/390571	#31/392631	Lg Pstl/095312	095334	#19/390961	Large
45 WIN MAG	.451	546554	II	046555	044151	044556	—	044172	#1/390541	#1/392601	Lg Pstl/095312	095334	#19/390961	Large
TAPER CRIMP 45 AUTO	.451	546555	II	046555	044179	044556	044179	—	#45/390606	#45/392645	Lg Pstl/095312	095334	#19/390961	Large
COWBOY 45 COLT	.452	546581	III	046583	044168	044594	—	—	#32/390572	#32/392632	Lg Pstl/095312	095334	#19/390961	Large
45 COLT	.452	546582	II	046583	044151	044556	—	—	#32/390572	#32/392632	Lg Pstl/095312	095334	#19/390961	Large
45 SCHOFIELD	.452	546546	IV	—	—	—	—	—	#41/390581	—/—	Lg Pstl/095312	095334	#19/390961	Large
454 CASULL	.452	546584	V	046584	044151	044556	—	044588	#32/390572	#32/392632	Lg Pstl/095312	095334	#19/390961	Small
460 S&W	.452	546583	V	046720	044721	044719	—	044722	#46/390602	#46/392646	Lg Rfl/095316	095334	#19/390961	Large
455 WEBLEY	.455	—	—	—	—	—	—	—	#51/390601	—/—	Lg Pstl/095312	N/A	#19/390961	Large
480 RUGER/475 LINB	.475	546547	V	046585	044158	044586	—	044174	#14/390554	#14/392614	Lg Pstl/095312	N/A	#23/390939	Large
50 ACTION EXP	.500	546580	II	046581	044155	044582	—	—	#40/390640	—/—	Lg Rfl/095316	N/A	#50/390937	Large
500 S&W	.500	546585	V	046699	044700	044701	—	044702	#44/390584	#44/392644	Lg Rfl/095316	N/A	#50/390937	Large
500 LINEBAUGH	.510	546587	IV	—	—	—	—	—	#25/390565	—/—	Lg Rfl/095316	N/A	#50/390937	Large



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