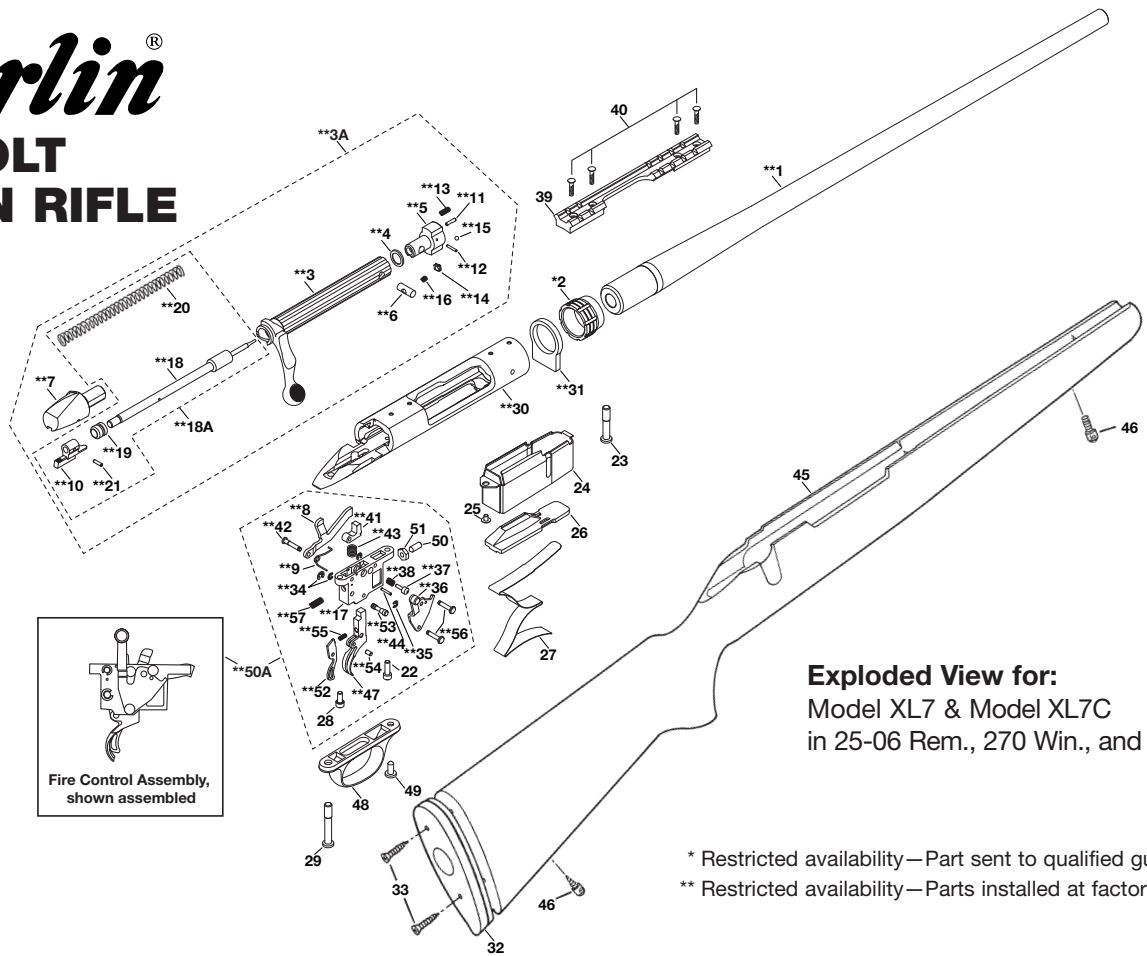


# Marlin®

## XL7 BOLT ACTION RIFLE



**Exploded View for:**  
Model XL7 & Model XL7C  
in 25-06 Rem., 270 Win., and 30-06 Spr.

- \* Restricted availability—Part sent to qualified gunsmith only.
- \*\* Restricted availability—Parts installed at factory only.

# PARTS LIST BOLT ACTION XL7 RIFLE

For parts prices, call 1-800-544-8892

Be sure to mention gun serial number when ordering parts

ILL. NO.	PART NAME	PART NUMBER
**1	Barrel, 270 Win.	117320
**1	Barrel, 30-06 Spr.	117220
**1	Barrel, 25-06 Rem.	117230
*2	Barrel Nut	477194
**3A	Breech Bolt Assembly	577385
**3	Bolt Assembly	577085
**4	Bolt Friction Washer	477153
**5	Bolt Head	177085
**6	Bolt Head Retaining Pin	477997
**7	Bolt Sleeve	277088
**8	Bolt Stop	377281
**9	Bolt Stop Spring	477694
**10	Cocking Piece	277054
**11	Ejector	477068
**12	Ejector Retaining Pin	320798
**13	Ejector Spring	477894
**14	Extractor	277069
**15	Extractor Ball	401182
**16	Extractor Spring	477994
**17	Fire Control Housing	477160
**18A	Firing Pin Assembly	577620
**18	Firing Pin	477099

ILL. NO.	PART NAME	PART NUMBER
**19	Firing Pin Sleeve	477253
**20	Firing Pin Spring	417794
**21	Firing Pin, Cocking Piece Pin	477998
22	Front Fire Control Mt Screw	477090
23	Front Takedown Screw	477490
24	Magazine Box	477046
25	Magazine Box Screw	417193
26	Magazine Follower	477024
27	Magazine Spring	417194
28	Rear Fire Control Mt Screw	477290
29	Rear Takedown Screw	477590
**30	Receiver	120060
**31	Recoil Lug	177918
32	Recoil Pad	477002
33	Recoil Pad Screw	477995
**34	Retaining Ring	420752
**35	Retaining Ring	418152
**36	Safety	377181
**37	Safety Plunger	477089
**38	Safety Plunger Spring	477394
39	Scope Mount Base	477131
40	Scope Mount Base Screw	320190

ILL. NO.	PART NAME	PART NUMBER
**41	Sear	277051
**42	Sear Bolt Stop Pin	477790
**43	Sear Spring	477294
**44	Sear Stop Pin	477990
45	Stock: Black Synthetic	577070
45	Stock: Camo	577170
46	Swivel Studs	420793
**47	Trigger	277043
48	Trigger Guard	277158
49	Trigger Guard Screw	477690
50A	Fire Control Assembly	577160
50	Trigger Pull Adj Screw	477890
51	Trigger Pull Jam Nut	477052
**52	Trigger Release	377182
**53	Trigger Release Pin	477190
**53	Trigger Release Pin	477191
**53	Trigger Release Pin	477192
**53	Trigger Release Pin	477193
**54	Trigger Release Pivot Pin	477390
**55	Trigger Release Spring	477494
**56	Trigger Safety Lever Pin	477189
**57	Trigger Spring	477594

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